

(19)



Europäisches Patentamt

European Patent Office

Office européen des brevets

(11) Publication number:

0 168 865
A1

(12)

EUROPEAN PATENT APPLICATION

(21) Application number: 85200987.7

(51) Int. Cl.: A 22 C 21/00

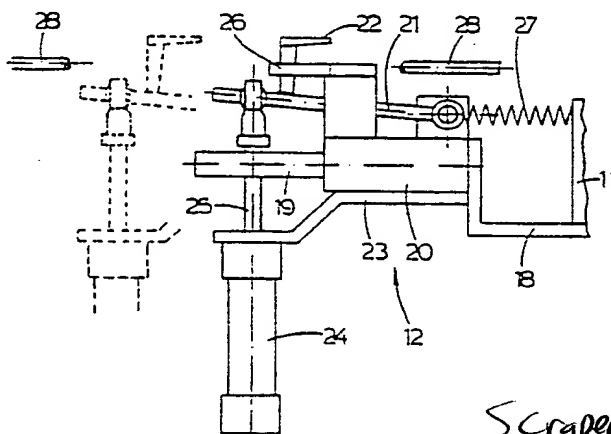
(22) Date of filing: 21.06.85

(30) Priority: 06.07.84 NL 8402165

(71) Applicant: Meyn, Pieter, Noordeinde 68 P.O. Box 16,
NL-1510 AA Oostzaan (NL)(43) Date of publication of application: 22.01.86
Bulletin 86/4(72) Inventor: Meyn, Pieter, Noordeinde 68 P.O. Box 16,
NL-1510 AA Oostzaan (NL)(84) Designated Contracting States: AT BE CH DE FR GB LI
NL SE(74) Representative: Jacobson, Gerard et al, Octrooibureau
Los en Stijger B.V. Postbus 20052, NL-1000 HB
Amsterdam (NL)

(54) Method and apparatus for removing the breast flesh from a poultry carcass.

(57) A method for removing the breast flesh from a poultry carcass is provided in which prior to the removal of the breast flesh the top of the clavicle of the carcass is removed. For carrying out this method an apparatus is provided having carrying elements (3) for each carcass, said carrying elements being movable along a conveyor track (2) and means positioned next to said conveyor track for separating the breast flesh and the carcass wherein ahead of the separating means a processing device (12) is provided for removing the top (56) of the clavicle (57) of the carcass. In a preferred embodiment said processing device comprises a cutting die (22) that cooperates with a counter-knife.



Claim 1
~~Claim 1~~
 Claim 5 see page 5

Scrapers - 46

First scraping device - 13
 Second scraping device - 14

claim 11

cutting device - 15

ACTORUM AG

Method and apparatus for removing the breast flesh from a poultry carcass

The invention relates to a method for removing the breast flesh from a poultry carcass; moreover, the invention relates to an apparatus for carrying out this method.

In a known method the breast flesh is severed
5 manually from the poultry carcass by a combination of cutting and pulling. In this case especially the clavicle is removed carefully. This clavicle is V-shaped and is embedded in the breast flesh wherein the ends of the clavicle act to keep the wing joints apart during flying. The top of the clavicle is
10 positioned near to the leading end of the sternum of the poultry.

When the clavicle and the breast flesh are removed manually a considerable part of the breast flesh is wasted because flesh remainders stick to the clavicle. Moreover, the
15 removal of the clavicle is time-consuming.

In another known method in which an automatized process is used the removal of the clavicle also appears to lead to big problems. Because an important part of the breast flesh is provided between the sternum and the clavicle, the
20 clavicle is damaged in an uncontrolled way during an automatized removal of the breast flesh so that bone remainders can remain in the breast flesh. When it is attempted to leave the clavicle undamaged a great percentage of the flesh is left behind on the carcass. Further it is
25 often demanded that the breast flesh after removal should be damaged as little as possible so that an attractive product is obtained. Moreover, the need exists for a breast flesh section forming one single part.

It is an object of the invention to provide a
30 method for removing the breast flesh from a poultry carcass wherein the mentioned drawbacks do not occur but with which it is possible to remove the breast flesh quickly in a simple but nevertheless effective way, while the amount of breast flesh that remains on the poultry carcass is minimal and the
35 chance of bone remainders in the breast flesh is minimized.

Therefore, the method according to the invention is characterized in that prior to the removal of the breast flesh the top of the clavicle of the carcass is removed.

Because the top of the clavicle is removed the than
5 remaining half bones can be pressed away easily along the rib cage during the removal of the breast flesh, when the breast flesh is removed from the poultry carcass.

The invention also relates to an apparatus for carrying out the method according to claim 1, with for each
10 carcass carrying elements that are movable along a conveyor track and means positioned next to said conveyor track for separating the breast flesh and the carcass.

This apparatus is characterized in that ahead of the separating means a processing device is provided for
15 removing the top of the clavicle of the carcass.

In a preferred embodiment of the apparatus according to the invention the processing device comprises a cutting device that is movable between a first position in which the cutting device is positioned between the
20 corresponding carrying element and the top of the clavicle and a second position in which the cutting device is positioned at that side of the clavicle that faces away from the carrying element.

Due to this motion of the cutting device the top of
25 the clavicle is removed quickly and effectively.

According to another convenient embodiment of the apparatus according to the invention the separating means comprise a first scraping device placed behind the operating device, said first scraping device extending at least along
30 the width of the carrying element and being movable to and fro along the longitudinal plane thereof from and towards the carrying element and having at its end facing the carrying element a hollow shape.

This first scraping device partially severs the
35 part of the breast flesh positioned near to the sternum of the carcass from the corresponding part of the sternum. The hollow shape of this first scraping device is adapted to the shape of the carcass to be processed.

According to another preferred embodiment of the apparatus according to the invention the separating means further comprise two guiding elements placed immediately ahead of the scraping device at both sides of the corresponding carrying element and extending substantially in parallel with the corresponding conveyor track section, said guiding elements being movable to and fro between a first position in which the guiding elements are positioned sideways very close to the carrying element and a second position in which the guiding means are positioned sideways at a greater distance of the carrying element.

These guiding means press the poultry carcass firmly against the corresponding carrying element so that the operation of the first scraping device is improved in an effective way.

According to a further advantageous embodiment of the apparatus according to the invention the separating means further comprise two stripper plates that at both sides of the corresponding carrying element are placed behind the scraping device and that extend in parallel with the corresponding conveyor track section, said stripper plates having in cross-section a curved shape.

These two stripper plates remove the part of the breast flesh of the carcass lying above the sternum. The curved cross-sectional shape of these stripper plates is adapted to the shape of the carcass to be processed.

According to a further advantageous embodiment of the apparatus according to the invention the stripper plates each are provided with a recess, and next to each stripper plate a pivotable scraping rod is provided, a free end of which is movable into the recess of the corresponding stripper plate.

The scraping rod is meant to sever the breast flesh from the sides of the sternum.

When, according to another preferred embodiment of the apparatus according to the invention, a cutting-loose device is placed beyond the recesses below the stripper plates, the breast flesh finally can be severed from the

lower side of the sternum whereafter the breast flesh can be removed in its totality from the poultry carcass.

The invention will hereafter be explained further with reference to the drawing in which a number of embodiments of the apparatus according to the invention are shown.

Fig. 1 shows a side elevational view of a first embodiment of the apparatus according to the invention;

Fig. 2 shows a side elevational view of the processing device of the apparatus according to Fig. 1;

Fig. 3 shows a top plan view of the processing device according to Fig. 2;

Fig. 4 shows the first scraping device of the apparatus according to Fig. 1, as seen in transport direction;

Fig. 5 shows a top plan view of the scraping device according to Fig. 4;

Fig. 6 shows the stripper plates of the apparatus according to Fig. 1, as seen in transport direction;

Fig. 7 shows a top plan view of the stripper plates according to Fig. 6;

Fig. 8 shows the cutting-loose device of the apparatus according to Fig. 1, as seen in transport direction;

Fig. 9 and 10 show the operation of the processing device according to Fig. 2 and 3;

Fig. 11 and 12 show the operation of the first scraping device according to Fig. 4 and 5;

Fig. 13 until 16 show the operation of the stripper plates according to Fig. 6 and 7;

Fig. 17 and 18 show the operation of the scraping rods of the apparatus according to Fig. 1;

Fig. 19 and 20 show the operation of the cutting-loose device according to Fig. 8;

Fig. 21 shows a side elevational view of a second embodiment of the apparatus according to the invention;

Fig. 22 shows the first scraping device of the apparatus according to Fig. 21, as seen in transport direction;

Fig. 23 shows a side elevational view of the first scraping device according to Fig. 22;

Fig. 24 shows a side elevational view of stripper plates of the apparatus according to Fig. 21;

5 Fig. 25 shows the stripper plates according to Fig. 24, as seen in transport direction;

Fig. 26 shows a cutting-loose device of the apparatus according to Fig. 21, as seen in transport direction;

10 Fig. 27 shows the operation of the first scraping device according to Fig. 22 and 23;

Fig. 28 shows the operation of the stripper plates according to Fig. 24 and 25, and

15 Fig. 29 and 30 show the operation of the cutting-loose device according to Fig. 26.

The first embodiment of an apparatus 1 for removing the breast flesh from a poultry carcass shown in Fig. 1 comprises a number of carrying elements 3 for the carcasses to be processed that are movable along an only schematically
20 represented conveyor track 2. Next to this conveyor track a number of means are positioned for separating the breast flesh and the carcass. At their frontal side the carrying means 3 are provided with a projecting part 4 that is pushed through the neck-opening of the carcass.

25 Next to the conveyor track 2 a guiding-cutting assembly 5 is placed that, in a way known on itself, is composed of a spring biased guidance 6 and two cutting knives 7 provided at both sides of the corresponding carrying element 3. This guiding-cutting assembly 5 makes sure that at
30 both sides of the backbone of the carcass two cuts are made in the flesh so that at that place the coherence between the carcass and the flesh is severed. The cutting knives 7 carry out a motion that is synchronized with the motion of the carrying elements 3 because these cutting knives are connect-
35 ed with the drive 9 of the conveyor track through a curve blade mechanism 8.

After the carrying elements 3 have passed the guiding-cutting assembly 5 they move along a curved track

along a guiding rod 10 downwardly. The guiding rod 10 has to make sure that the carcasses do not fall off of the corresponding carrying elements 3 when these move downwardly along the curved track.

5 The carrying elements 3 together with the carcasses placed thereon then reach a skinning apparatus 11 positioned next to the conveyor track and having a shape and operation known on itself. If it is desired to deliver the breast flesh with skin, such a skinning apparatus is lacking.

10 Immediately beyond the skinning apparatus 11 a processing device 12 is provided for removing the top of the clavicle of the carcass.

 After the processing device 12 the carrying elements 3 reach a first scraping apparatus 13 and a second
15 scraping apparatus 14. Finally next to the conveyor track 2 a cutting-loose device 15 is provided that is connected with the conveyor track 2 by means of a schematically represented chain 16.

 The whole apparatus 1 is mounted within a frame 17
20 that in Fig. 1 only has been represented schematically.

 Because the guiding-cutting assembly 5, the guiding rod 10 and the skinning apparatus 11 are known on itself, they will not be discussed further in detail but hereafter the processing device 12, the first scraping apparatus 13,
25 the second scraping apparatus 14 and the cutting-loose device 15 are explained further.

 The processing device 12 shown in Fig. 2 and 3 that is meant to remove the top of the clavicle is connected to the skinning apparatus 11 by means of a angle plate 18. On
30 the angle plate 18 two guiding rods 19 are mounted on which a carriage 20 is movable to and fro. The carriage 20 carries a pivotable carrying arm 21 on which a cutting-die-like cutting device 22 is provided that can engage behind the top of the V-shaped clavicle. At the lower side of the carriage
35 20 a jib 23 is attached at the end of which a piston device 24 is provided. The piston rod 25 of this piston device 24 engages upon the carrying arm 21 so that a motion of this piston rod 25 results in a motion of the cutting die 22.

Besides of the carrying arm 21 the carriage 20 at its upper side carries also a counter-knife 26 that cooperates with the cutting die 22 in a cutting operation.

The carriage 20 is connected with the skinning apparatus 11 through a spring 27, said spring 27 biasing the carriage 20 against the angle plate 18.

After the skinning apparatus 11 and above the processing means 12 two parallel guidances 28 extend that have to prevent the carcasses from falling from the carrying elements 3. In Fig. 1 it is apparent that these guidances 28 start immediately beyond the skinning apparatus 11 and extend nearly to the first scraping apparatus 13. Moreover, these guidances 28 have near to the skinning apparatus 11 a downwardly curved shape so that it is always ensured that they engage in a correct and gradual way upon the carcasses provided on the carrying elements 3.

In Fig. 2 a second position of the processing device 12 is illustrated in dotted lines. This second position is reached when the carriage by the motion of the corresponding carrying element 3 is moved a distance in the transport direction against the load of the spring 27. The position shown in Fig. 2, in which the cutting die 22 is positioned above the counter-knife 26 can, through a motion of the piston rod 25, change to a position in which the cutting die 22 is below the counter-knife 26.

Beyond the processing device 12 the first scraping apparatus 13 is provided that is shown in Fig. 4 and 5. The first scraping apparatus 13 comprises two guiding rods 29 that are placed transversely to the transport direction, in the centre of which rods a fixed central block 30 is provided. At both sides of this central block 30 two side parts 31 are provided that are movable to and fro along the guiding rods 29, said side parts each being connected with the central block 30 through a piston device 32. The side parts 31 each carry a vertically disposed rod 33 on which a guiding device 34 is provided that can be adjusted in height.

To the front of the central block 30 a second block 35 is secured through which second block 35 two guiding rods

36 extend that carry at their ends lying above the second block 35 a scraping device 37 that can engage upon the breast flesh of the poultry. The guiding rods 36 are at their other ends secured one to another by means of a flat plate 38 on 5 which engages the housing 39 of a piston device, the piston rod 40 of said piston device being secured to the second block 35. When the piston rod 40 is moved relative to the housing 39 of the piston device the flat plate 38, the guiding rods 36 and the scraping device 37 will move also.

10 The scraping device 37 exists of a horizontal flat plate 41 that is directly connected with the guiding rods 36 and a vertically extending second flat plate 42. The second flat plate 42 has at its upper side a practically circular opening that is adapted to the shape of the corresponding 15 carrying element 3 and the carcass carried thereby.

In Fig. 4 and 5 also a portion of the second scraping apparatus 14 is visible already, namely two stripper plates 43 for loosening the part of the breast flesh lying above the sternum. As appears clearly from Fig. 6 these 20 stripper plates 43 are adjustably connected with the frame 17 of the apparatus 1 by means of distance holders 44 so that an adaptation to different poultry is possible. The stripper plates 43 extend in parallel to the corresponding conveyor track section and have in cross-section a curved shape and 25 have starting from the scraping device 37 of the first scraping apparatus 13 a width increasing stepwise in parallel with the longitudinal plane of the carrying element 3 as appears clearly from Fig. 1.

Moreover, the stripper plates 43 each are provided 30 with a recess 45 wherein next to each stripper plate 43 a pivotable scraping rod 46 is placed. The free ends of the scraping rods 46 are movable into the recesses 45 of the corresponding stripper plates 43 and can engage upon the sides of the sternum to loosen there the breast flesh. The 35 scraping rods 46 that are mounted turnable around the frame 17 in bearings 47 are pivotable by means of piston devices 48 that are also secured to the frame 17. The motion of the scraping rods 46 caused by these piston devices is illustrat-

ed schematically in Fig. 7 in which the dotted position illustrates another position of the scraping rods 46 relative to the stripper plates 43.

Finally, beyond the scraping rods 46 and below the
5 stripper plates 43 the cutting-loose device 15 is positioned that exists of two endless chains 50 running in opposite senses around chain guides 49 that in Fig. 8 are only schematically represented, said chains adjoining each other in the longitudinal plane of the corresponding carrying
10 element 3 and moving away from the carrying element 3. These chains 50 are driven by sprocket chain wheels 51 that by means of a chain 52 are connected with a gear box 53 that is driven by the chain 16. This cutting-loose device 15 severs the breast flesh from the lower side of the sternum of the
15 carcass.

The operation of the apparatus according to Fig. 1 will be explained further with reference to the Fig. 9 until 20.

After the carcass 54 that is carried by the
20 carrying element 3 has passed the guiding-cutting assembly 5 it has at both sides of the backbone two cuts 55, as appears clearly from Fig. 9. The carcass 54 so provided with two cuts 55 is moved along the skinning apparatus 11 where the skin is removed. During the progression of the carrying element 3
25 along the conveyor track 2 the guidances 28 engage the portion of the carcass being positioned at the lower side. The cutting die 22 is in the position shown in Fig. 2 so that this cutting die 22 is moved into the neck-opening of the carcass 54 when this carcass moves on along the conveyor
30 track 2. When the cutting die 22 has abutted the top 56 of the clavicle 57 the progression of the carcass makes sure that the processing device 12 is moved together with the carcass against the spring load of the spring 27. During this motion the carrying arm 21 is pivoted downwardly by the
35 piston device 24 and the piston rod 25 so that the cutting die 22 is moved downwardly. As a result the top 56 of the clavicle 57 is pulled in the direction of the counter-knife 26 and removed. Fig. 9 and 10 show the moment just before

this happens. After the carcass has passed the processing device the cutting die 22 is moved upwardly again.

Fig. 11 and 12 show the scraping device 37 of the first scraping apparatus 13. Because the top 56 of the clavicle 57 has been removed this scraping device 37 pushes the remaining parts of the clavicle upwardly so that all flesh that is positioned between the clavicle and the sternum 58 of the carcass 54 can be removed. The scraping device 37 is moved by the piston rod 40 in such a way that the scraping device 37 is moved downwardly immediately after reaching the position shown in Fig. 12 so that this scraping device 37 does not touch the sternum 58 or hardly does so.

Just before the scraping device 37 engages the carcass 54, the guiding devices 34 are placed in the position shown in Fig. 4 and 5. Thereafter the guiding devices 34 are moved inwardly by the piston devices 32 into the direction of the carcass 54 until they press the carcass 54 firmly against the carrying element 3. Thereby the operation of the scraping device 37 is improved. After the carcass 54 has passed the guiding devices 34, these guiding devices are returned to their starting position.

After the carcass 54 has passed the first scraping apparatus 13, it reaches the second scraping apparatus 14 and the stripping plates 43. These stripping plates 43 force themselves between the carcass 54 and the flesh wherein the stepped shape of the stripping plates 43 ensures the simple cutting-loose of several pellicles of the carcass 54. The curved shape of the stripping plates 43 is adapted to the shape of the carcass 54 so that that part of the breast flesh that is provided above the sternum 58 is cut loose effectively. Fig. 15 and 16 show the position of the stripping plates 43 wherein the breast flesh suspends from the sternum 58.

When during the progression of the carrying element 3 the sternum 58 reaches the recesses 45 in the stripping plates 43, the scraping rods 46 engage the sides of the sternum 58 so that the breast flesh is also severed from the sides of the ~~sternum~~ 58 and is only connected with the lower side of this sternum 58. The scraping rods 46 are placed in

the position represented in dots in Fig. 7, until the sternum has reached the recesses 45, whereafter the piston devices 48 move the scraping rods 46 with their ends into the recesses 45. After the sternum 58 has passed the recesses 45 in the stripping plates 43, the scraping rods are returned to their starting position.

Finally, the carcass 54 reaches the cutting-loose device 15, wherein the chains 50 sever the breast flesh from the lower side of the sternum. From Fig. 1 and Fig. 20 it appears clearly that the chains 50 include a sharp angle with the conveyor track 2. Thereby the operation of these chains 50 is influenced favourably.

After the carcass 54 has passed the cutting-loose device 15 the breast flesh is severed totally from the carcass and it can be removed by a not further shown conveyor device. The carcasses 54 are then removed from the carrying elements 3 in a way not shown further, said carrying element after cleaning being ready again to pick up a carcass.

The second embodiment of the apparatus according to the invention shown in Fig. 21 is, as far as the processing device 12, identical with the apparatus shown in Fig. 1. However, the first scraping apparatus 59 and the second scraping apparatus 60 together with the cutting-loose device 61 differ from the embodiment according to the apparatus in Fig. 1.

The first scraping apparatus 59 is formed by scraping rolls 62 positioned at both sides of the corresponding carrying element 3. These scraping rolls 62 are by means of conical gear wheels 63 driven by a not further shown driving device and sever the portion of the breast flesh from the carcass that is farthest from the sternum. The axis of each scraping roll 62 extends in a plane that is in parallel with the longitudinal plane of the carrying element 3 and is inclined relative to the transport direction. The relative distance between the scraping rolls is adapted to the width of the carcasses to be processed.

Beyond the scraping rolls 62 a second scraping apparatus 60 is provided that comprises two stripping plates

64 that are positioned at both sides of the corresponding carrying element 3 and that extend in parallel with the corresponding conveyor track section, said plates having in cross-section a curved shape and having the same function as the stripping plates 43 described before. These stripping plates 64 comprise at their side facing the scraping rolls 62 a plate section 65 that is pivotable around an axis 66 that extends in a transverse plane of the carrying element 3 and includes an angle with the longitudinal plane thereof, between a first position in which the plate section 65 extends in alignment with the corresponding stripping plate 64 and a second position in which the plate section 65 projects outwardly from the carrying element 3. The plate sections 65 have a width increasing stepwise in parallel with the longitudinal plane of the carrying element 3 starting from the scraping rolls 62.

The motion of the plate sections 65 relative to the stripping plates 64 is obtained by a piston device 67 that is connected with the plate section 65 by means of a jib 68.

The cutting-loose device 61 that is shown in Fig. 26 and Fig. 1 exists of two endless chains 70 running in opposite senses around chain guides 69, said chains adjoining each other in the longitudinal plane of the corresponding carrying element 3 and moving away from the carrying element 3, and a strip shaped device 71 provided beyond these chains. The end of the strip shaped device 71 facing the carrying element 3 is provided with a cylindrical part 72 wherein the strip shaped device is movable to and fro by means of a piston device 73. The chain sections 74 that are positioned in the longitudinal plane of the carrying element 3 as well as the strip shaped device include a sharp angle with the forward transport direction so that a good operation of the cutting-loose device 61 is obtained. The function of the cutting-loose device 61 is identical with the function of the cutting-loose device 15 described before already. Moreover, the chain guides 69 cooperating with the chain sections 74 that are positioned in the longitudinal plane of the carrying element 3 are provided with recesses 75 that are positioned

at the contact plane with these chain sections 75 so that these chain sections 74 obtain some flexibility and can adapt themselves to the shape of the severed breast flesh.

The operation of the apparatus according to Fig. 21 will hereafter be explained further with reference to Fig. 27 until 30.

The carcass 54 shown in Fig. 27 has two cuts 55, that are made by the guiding-cutting assembly 5. During the progression of the carrying element 3 and the carcass 54 the scraping rolls 62 engage the carcass and remove that part of the flesh that is positioned behind the cuts 55. Because the scraping rolls 62 include an angle with the transport direction the flesh is removed effectively and assumes a position that is shown in Fig. 27 in which the flesh suspends sidewardly from the carcass 54.

After the carcass 54 has passed the scraping rolls 62, it reaches the second scraping apparatus 60. During the approach of the carcass 54 the plate sections 65 are directed outwardly from the carrying element 3 and include an angle with the stripping plates 64. Next, the plate sections 65 are pivoted inwardly by the piston devices 67 so that the stepped plate sections 65 force themselves between the breast flesh and the carcass 54. Due to the stepped shape of the plate sections 65 the pellicles of the carcass are cut through effectively during the progression thereof and the flesh that is positioned above the sternum 58 is severed. This operation is shown in Fig. 28.

After the greatest part of the breast flesh has so been severed the carcass 54 passes the cutting-loose device 61. As appears from Fig. 29 the chains 70 engage upon the sides of the sternum 58 and remove the breast flesh therefrom. At the same time the cylindrical part 72 of the strip shaped device 71 engages upon the lower side of the sternum 58 (Fig. 30) so that there also the breast flesh is severed from the carcass 54. The strip shaped device 71 does not move upwardly in the direction of the sternum until the sternum 58 is positioned above the cylindrical part 72 of the strip shaped device 71. For this purpose the piston device 73 is

activated.

The motion of the different piston devices that are applied in the embodiments of the apparatus according to the invention discussed here, has to run synchronously with the motion of the carrying elements 3 along the conveyor track 2. For this reason proximity switches that are not further shown are placed next to the conveyor track 2, said switches activating the piston devices.

The invention is not limited to the embodiments described above, but can be varied widely within the scope of the invention.

CLAIMS

1. Method for removing the breast flesh from a poultry carcass, c h a r a c t e r i z e d i n t h a t prior to the removal of the breast flesh the top of the clavicle of the carcass is removed.

5 2. Apparatus for carrying out the method according to claim 1, with for each carcass carrying elements that are movable along a conveyor track and means positioned next to said conveyor track for separating the breast flesh and the carcass, c h a r a c t e r i z e d i n t h a t ahead of
10 the separating means a processing device is provided for removing the top of the clavicle of the carcass.

3. Apparatus according to claim 2, c h a r a c -
t e r i z e d i n t h a t the processing device comprises a cutting device that is movable between a first position in
15 which the cutting device is positioned between the corresponding carrying element and the top of the clavicle and a second position in which the cutting device is positioned at that side of the clavicle that faces away from the carrying element.

20 4. Apparatus according to claim 3, c h a r a c -
t e r i z e d i n t h a t the cutting device forms a cutting die that cooperates with a counter-knife that during the cutting operation is positioned at that side of the clavicle that faces away from the carrying element, said
25 counter-knife being provided with an opening through which may pass the cutting die and the top of the clavicle.

5. Apparatus according to claim 4, c h a r a c -
t e r i z e d i n t h a t the cutting die and the counter-knife are supported on a carriage that is movable to and fro
30 in parallel with the corresponding conveyor track section.

6. Apparatus according to claim 5, c h a r a c -
t e r i z e d i n t h a t the carriage is provided with a spring device that loads the carriage in the direction opposite to the direction of motion of the corresponding
35 carrying element.

7. Apparatus according to claim 5 or 6, c h a -

r a c t e r i z e d i n t h a t t h e c u t t i n g d i e i s p l a c e d
o n a c a r r y i n g a r m t h a t i s m o u n t e d o n t h e c a r r i a g e a n d t h a t i s
p i v o t a b l e i n t h e l o n g i t u d i n a l p l a n e o f t h e c a r r y i n g e l e m e n t .

8. Apparatus according to one of the claims 3-7,
5 c h a r a c t e r i z e d i n t h a t t h e c u t t i n g d e v i c e
i s m o v a b l e t o a n d f r o b y m e a n s o f a p i s t o n d e v i c e .

9. Apparatus according to one of the claims 2-8,
c h a r a c t e r i z e d i n t h a t t h e s e p a r a t i n g m e a n s
c o m p r i s e a f i r s t s c r a p i n g d e v i c e p l a c e d b e h i n d t h e o p e r a t i n g
10 d e v i c e , s a i d f i r s t s c r a p i n g d e v i c e e x t e n d i n g a t l e a s t a l o n g
t h e w i d t h o f t h e c a r r y i n g e l e m e n t a n d b e i n g m o v a b l e t o a n d
f r o a l o n g t h e l o n g i t u d i n a l p l a n e t h e r e o f f r o m a n d t o w a r d s t h e
c a r r y i n g e l e m e n t a n d h a v i n g a t i t s e n d f a c i n g t h e c a r r y i n g
e l e m e n t a h o l l o w s h a p e .

15 10. Apparatus according to claim 9, c h a r a c -
t e r i z e d i n t h a t t h e s c r a p i n g d e v i c e e x i s t s o f a
f l a t p l a t e .

11. Apparatus according to claim 10, c h a r a c -
t e r i z e d i n t h a t t h e s c r a p i n g d e v i c e i s m o v a b l e
20 t o a n d f r o b y m e a n s o f a p i s t o n d e v i c e .

12. Apparatus according to one of the claims 9-11,
c h a r a c t e r i z e d i n t h a t t h e s e p a r a t i n g m e a n s
f u r t h e r c o m p r i s e t w o g u i d i n g e l e m e n t s p l a c e d i m m e d i a t e l y
a h e a d o f t h e s c r a p i n g d e v i c e a t b o t h s i d e s o f t h e c o r r e s p o n d -
25 i n g c a r r y i n g e l e m e n t a n d e x t e n d i n g s u b s t a n t i a l l y i n p a r a l l e l
w i t h t h e c o r r e s p o n d i n g c o n v e y o r t r a c k s e c t i o n , s a i d g u i d i n g
e l e m e n t s b e i n g m o v a b l e t o a n d f r o b e t w e e n a f i r s t p o s i t i o n i n
w h i c h t h e g u i d i n g e l e m e n t s a r e p o s i t i o n e d s i d e w a y s v e r y c l o s e
t o t h e c a r r y i n g e l e m e n t a n d a s e c o n d p o s i t i o n i n w h i c h t h e
30 g u i d i n g m e a n s a r e p o s i t i o n e d s i d e w a y s a t a g r e a t e r d i s t a n c e
o f t h e c a r r y i n g e l e m e n t .

13. Apparatus according to claim 12, c h a r a c -
t e r i z e d i n t h a t t h e g u i d i n g e l e m e n t s a r e
s u p p o r t e d o n c a r r i a g e s t h a t a r e m o v a b l e a l o n g a g u i d e .

35 14. Apparatus according to claim 13, c h a r a c -
t e r i z e d i n t h a t t h e c a r r i a g e s a r e e a c h m o v a b l e
b y m e a n s o f a p i s t o n d e v i c e .

15. Apparatus according to one of the claims 12-14,

characterized in that the separating means further comprise two stripper plates that at both sides of the corresponding carrying element are placed behind the scraping device and that extend in parallel with the corresponding conveyor track section, said stripper plates having in cross-section a curved shape.

16. Apparatus according to claim 15, characterized in that the stripper plates have a width increasing stepwise in parallel with the longitudinal plane of the carrying element starting from the scraping device.

17. Apparatus according to claim 15 or 16, characterized in that the distance between the carrying element and the stripper plates is adjustable.

18. Apparatus according to one of the claims 15-17, characterized in that the stripper plates each are provided with a recess, and next to each stripper plate a pivotable scraping rod is provided, a free end of which is movable into the recess of the corresponding stripper plate.

19. Apparatus according to claim 18, characterized in that the scraping rods are pivotable by means of piston devices.

20. Apparatus according to claim 18 or 19, characterized in that a cutting-loose device is placed beyond the recesses below the stripper plates.

21. Apparatus according to claim 20, characterized in that the cutting-loose device exists of two endless chains running in opposite senses around chain guides, said chains adjoining each other in the longitudinal plane of the corresponding carrying element and moving away from the carrying element.

22. Apparatus according to claim 21, characterized in that the chain sections that are positioned in the longitudinal plane of the carrying element include a sharp angle with the forward transport direction.

23. Apparatus according to one of the claims 2-8, characterized in that the separating means comprise a pair of scraping rolls that at both sides of the

corresponding carrying element are placed beyond the processing device.

24. Apparatus according to claim 23, c h a r a c -
t e r i z e d i n t h a t the axis of each scraping roll
5 is positioned in a plane extending in parallel with the
longitudinal plane of the carrying element and has an
inclined orientation relative to the conveyor direction.

25. Apparatus according to claim 23 or 24, c h a -
r a c t e r i z e d i n t h a t the separating means
10 further comprise two stripping plates that at both sides of
the corresponding carrying element are placed beyond the
scraping rolls and that extend in parallel with the
corresponding conveyor track section, said stripping plates
having in cross-section a curved shape and comprising at
15 their sides facing the scraping rolls a plate section that is
pivotal around a pivot axis that lies in a transverse plane
of the carrying element and includes an angle with the
longitudinal plane thereof, between a first position in which
the plate section extends in alignment with the corresponding
20 stripper plate and a second position in which the plate
section projects outwardly from the carrying element.

26. Apparatus according to claim 25, c h a r a c -
t e r i z e d i n t h a t the plate sections have a width
increasing stepwise in parallel with the longitudinal plane
25 of the carrying element starting from the scraping rolls.

27. Apparatus according to claim 25 or 26, c h a -
r a c t e r i z e d i n t h a t the stripper plates each
are provided with a recess in which the end of a cutting-
loose device is positioned.

30 28. Apparatus according to claim 27, c h a r a c -
t e r i z e d i n t h a t the cutting-loose device exists
of two endless chains running in opposite senses around chain
guides, said chains adjoining each other in the longitudinal
plane of corresponding carrying element and moving away from
35 the carrying element and a strip shaped device provided
beyond these chains.

29. Apparatus according to claim 28, c h a r a c -
t e r i z e d i n t h a t the chain sections that are

positioned in the longitudinal plane of the carrying element as well as the strip shaped device include a sharp angle with the forward transport direction.

30. Apparatus according to claim 29, c h a r a c -
5 t e r i z e d i n t h a t the strip shaped device is
movable to and fro by means of a piston device.

31. Apparatus according to one of the claims 28-30,
c h a r a c t e r i z e d i n t h a t the end of the strip
shaped device facing the carrying element is provided with a
10 cylindrical part.

32. Apparatus according to one of the claims 28-31,
c h a r a c t e r i z e d i n t h a t the chain guides
cooperating with the chain sections that are positioned in
the longitudinal plane of the carrying element exist of chain
15 guide plates that, at the contact plane with these chain
sections, are provided with recesses.

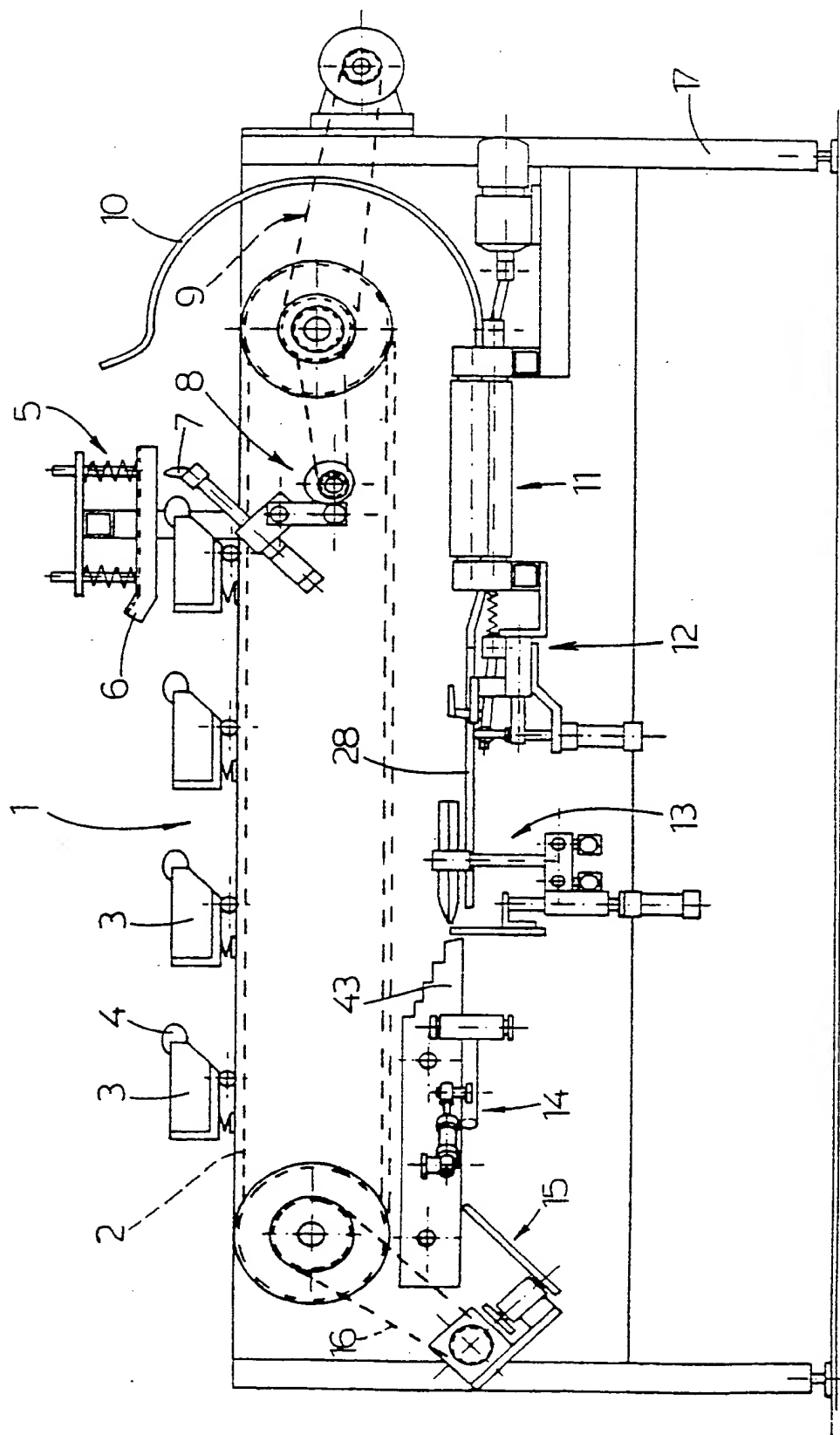


fig.1

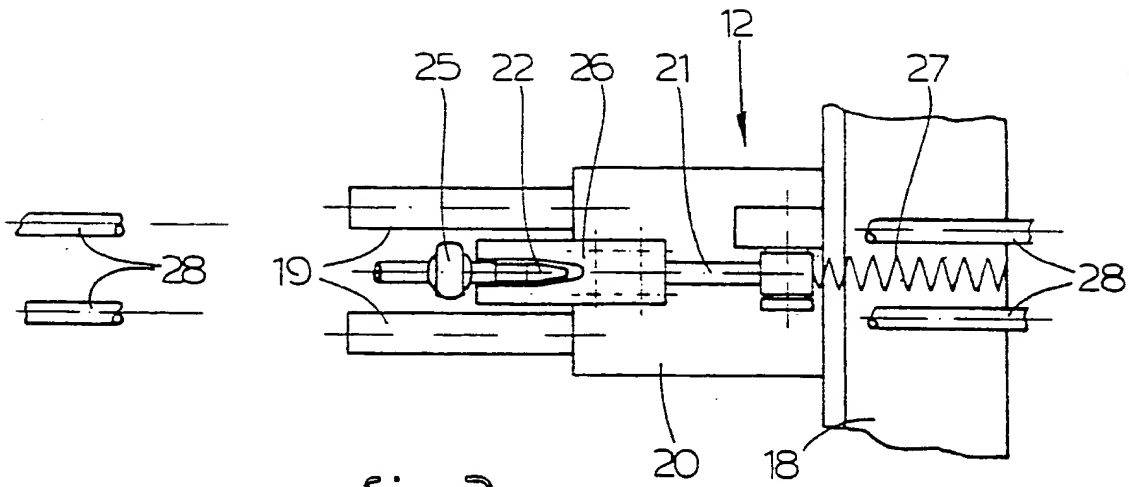


fig.3

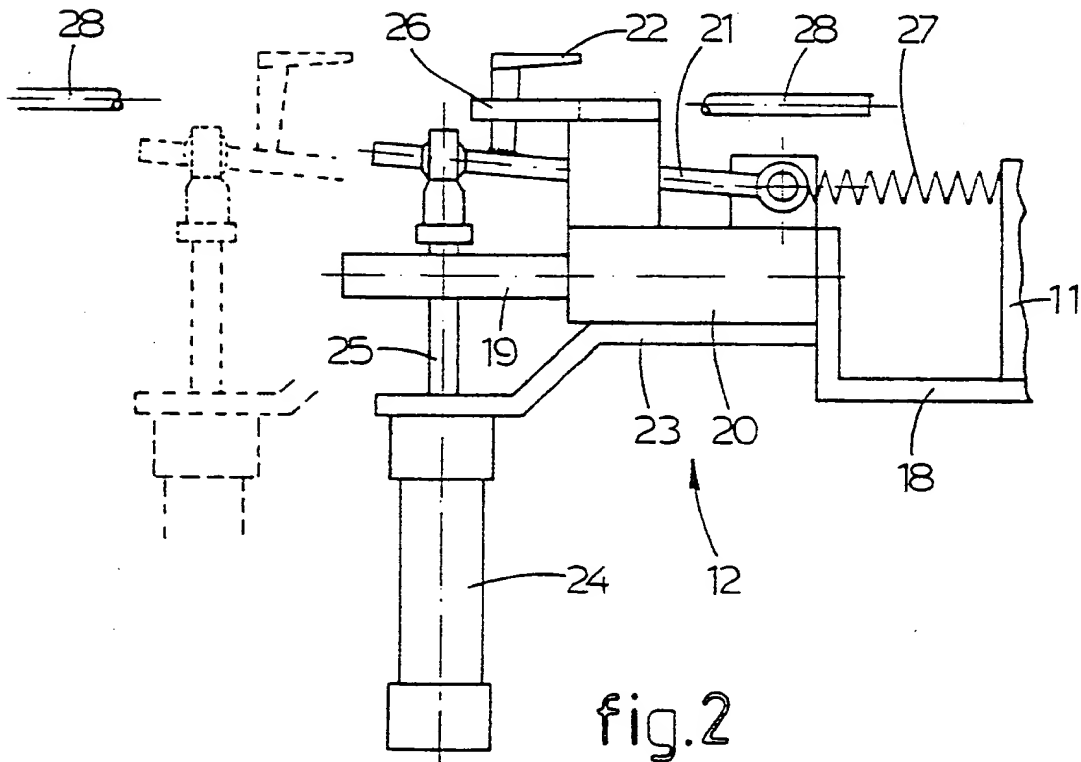
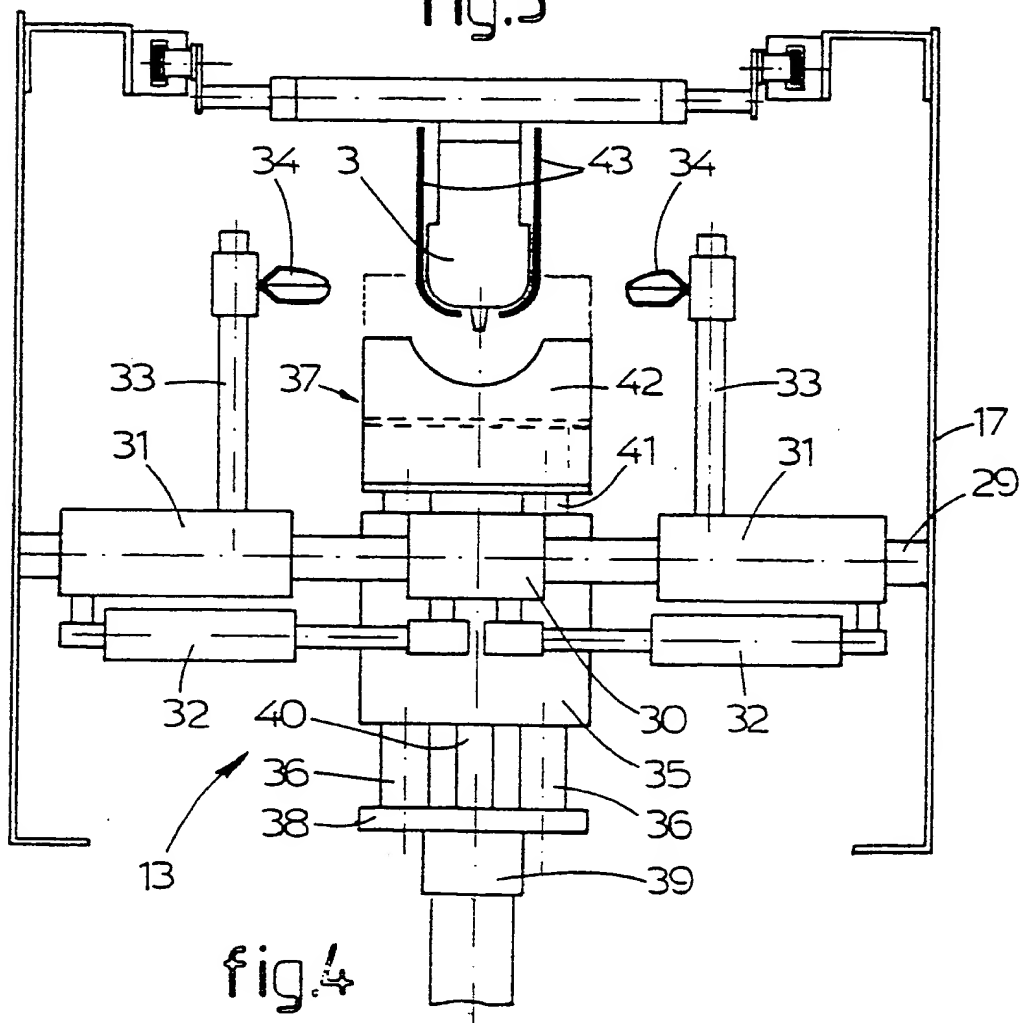
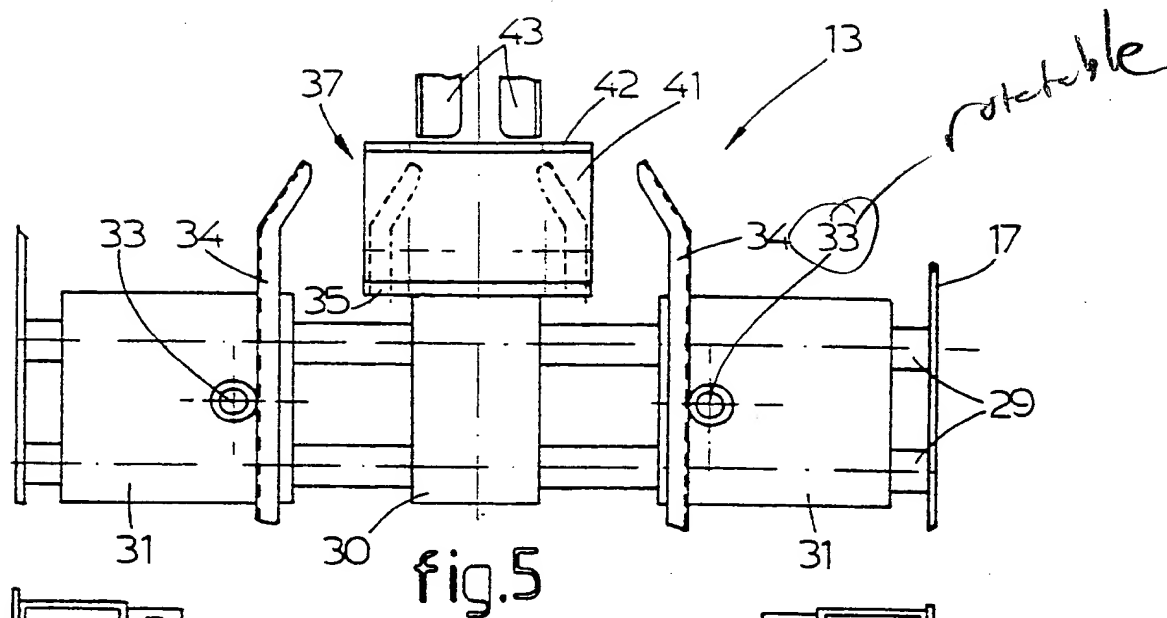
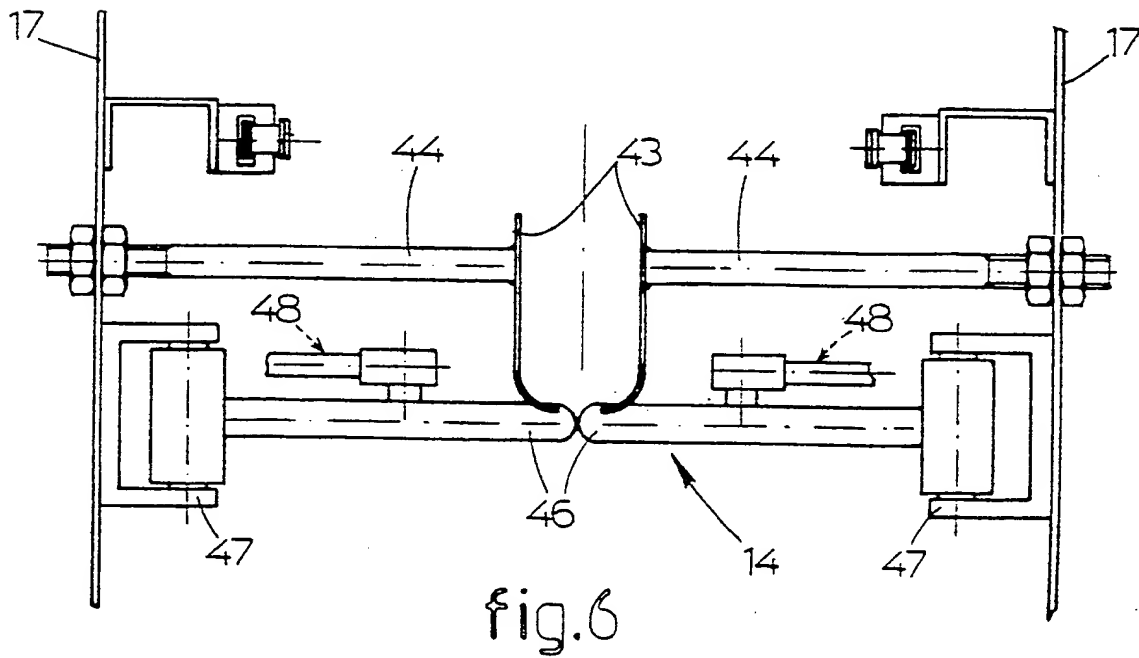
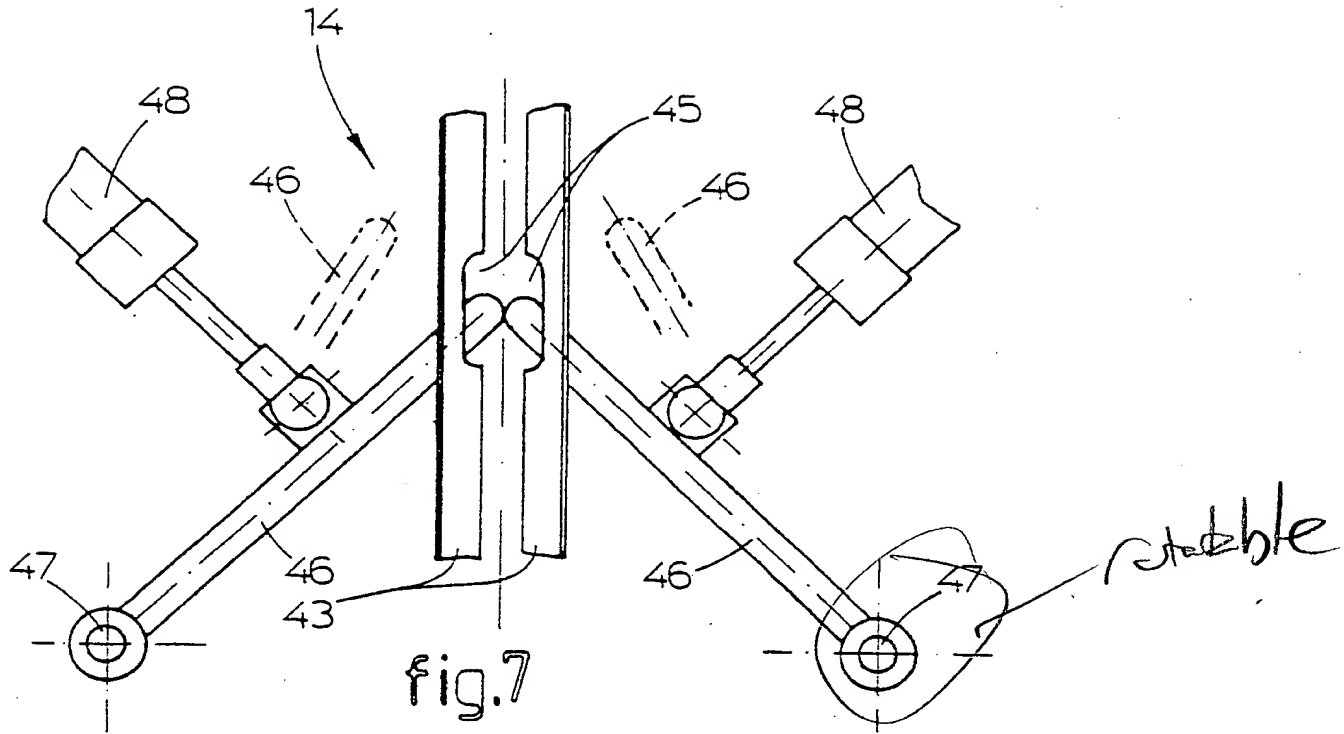


fig.2





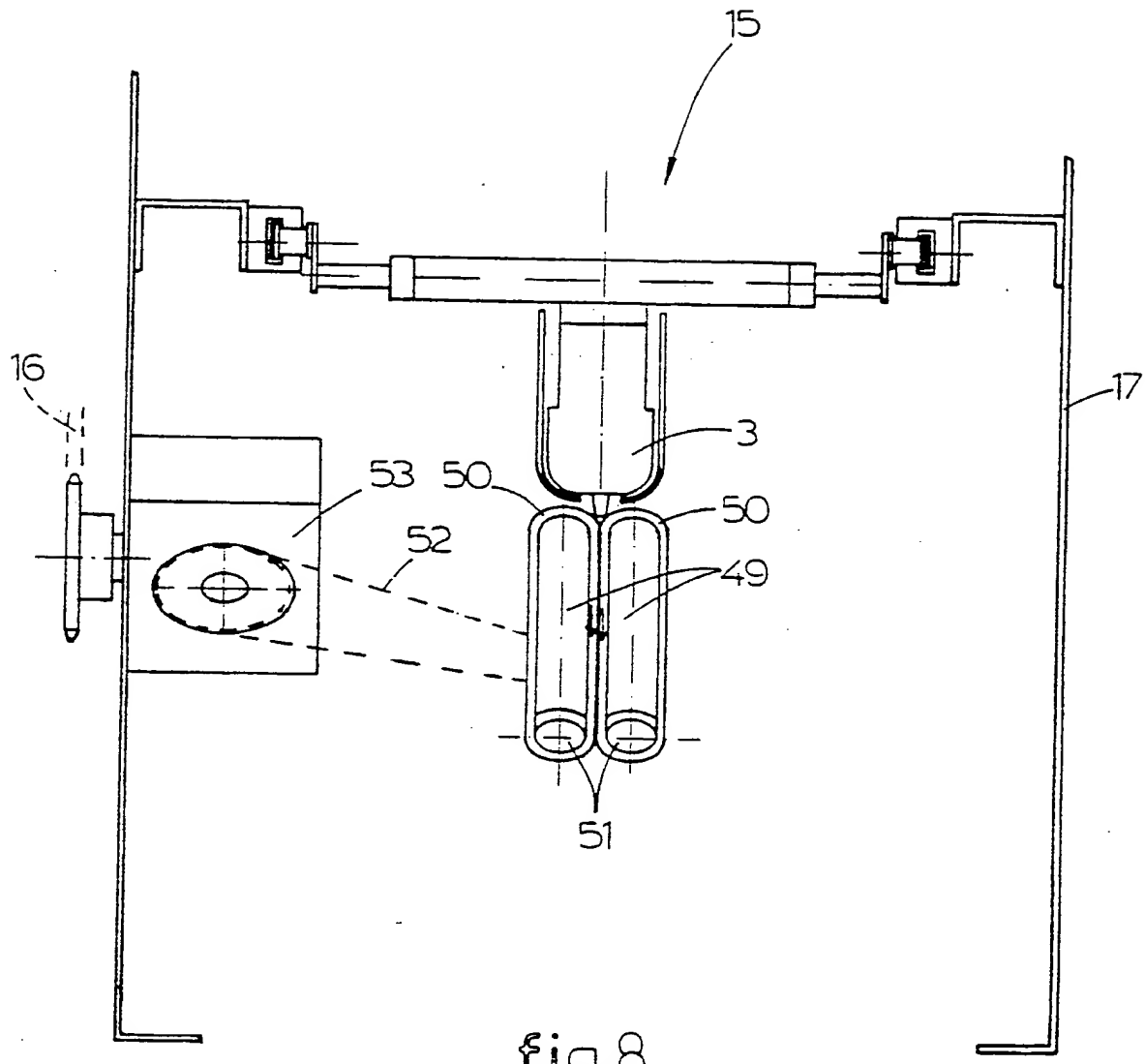


fig.8

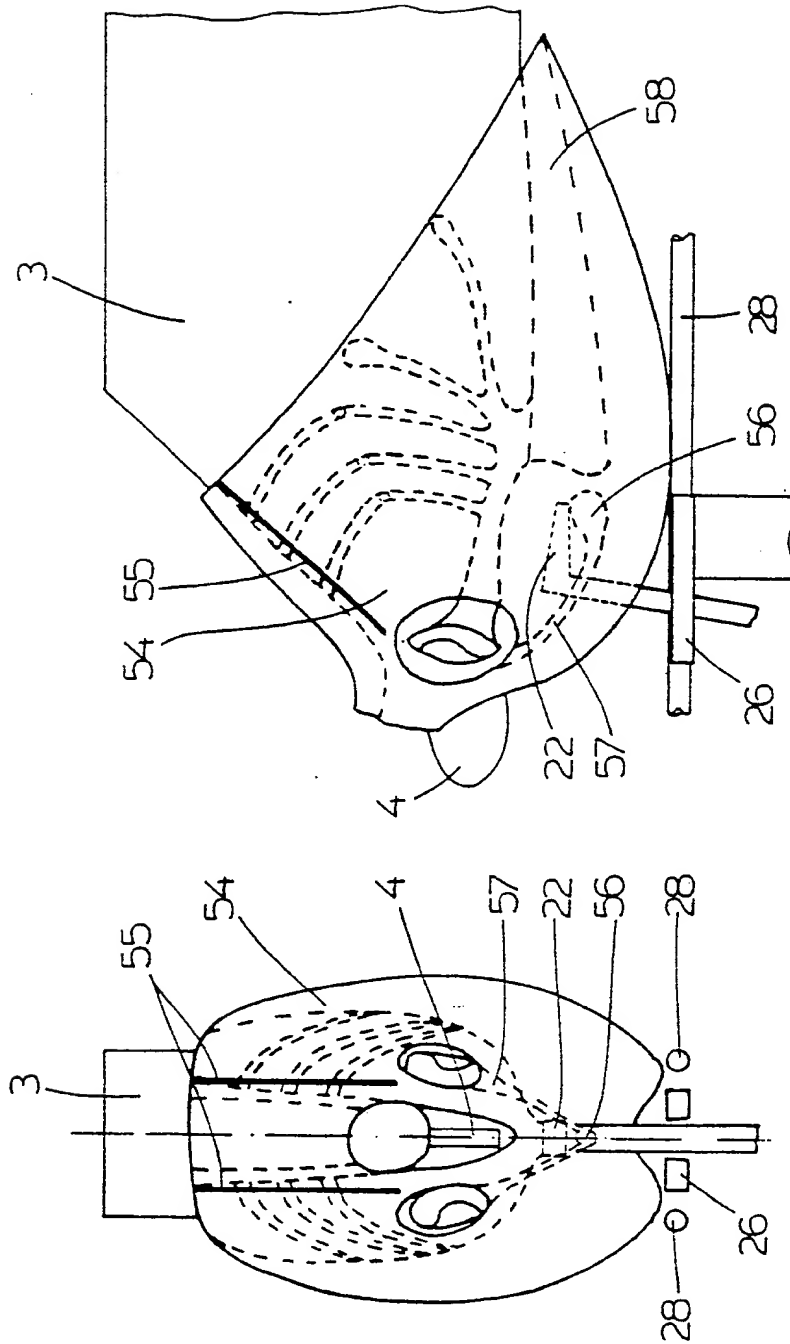


fig.10

fig.9

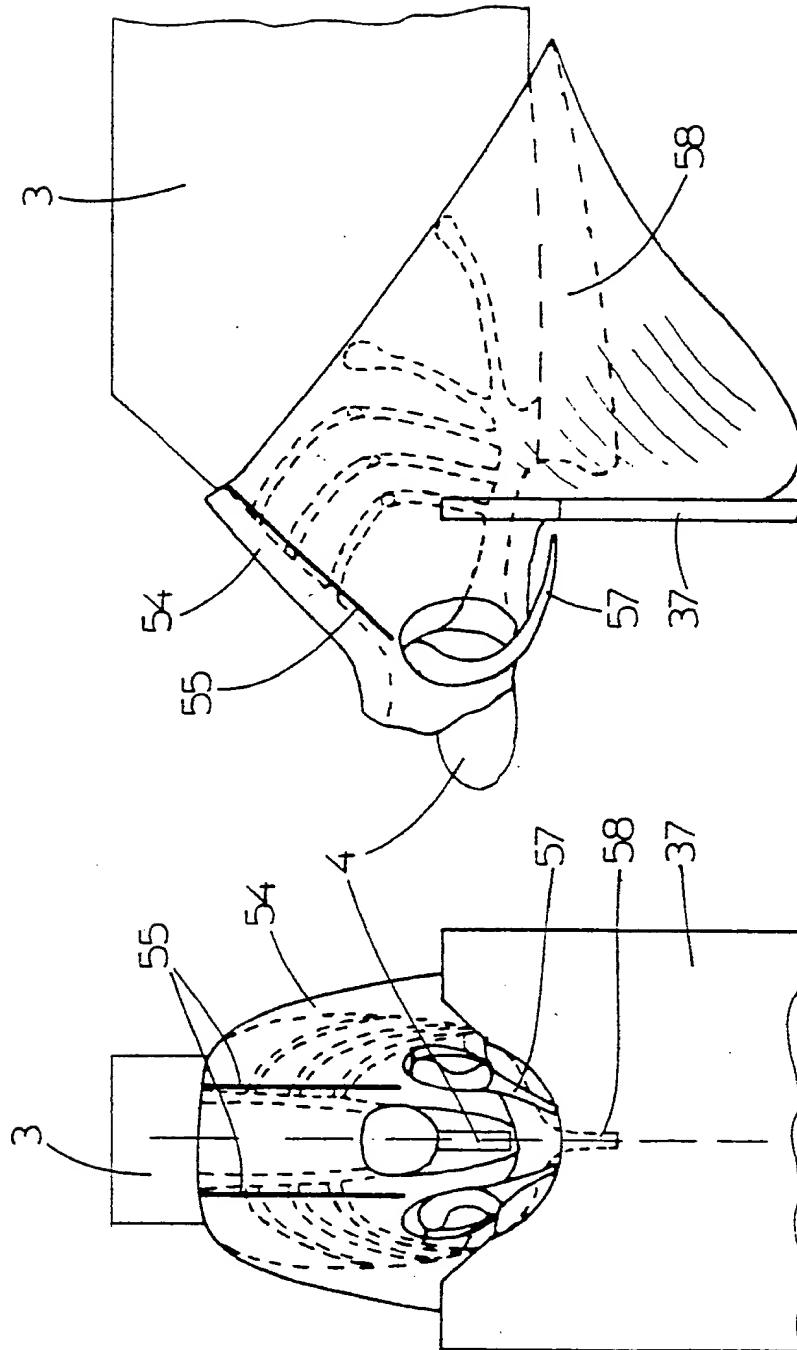


fig.12

fig.11

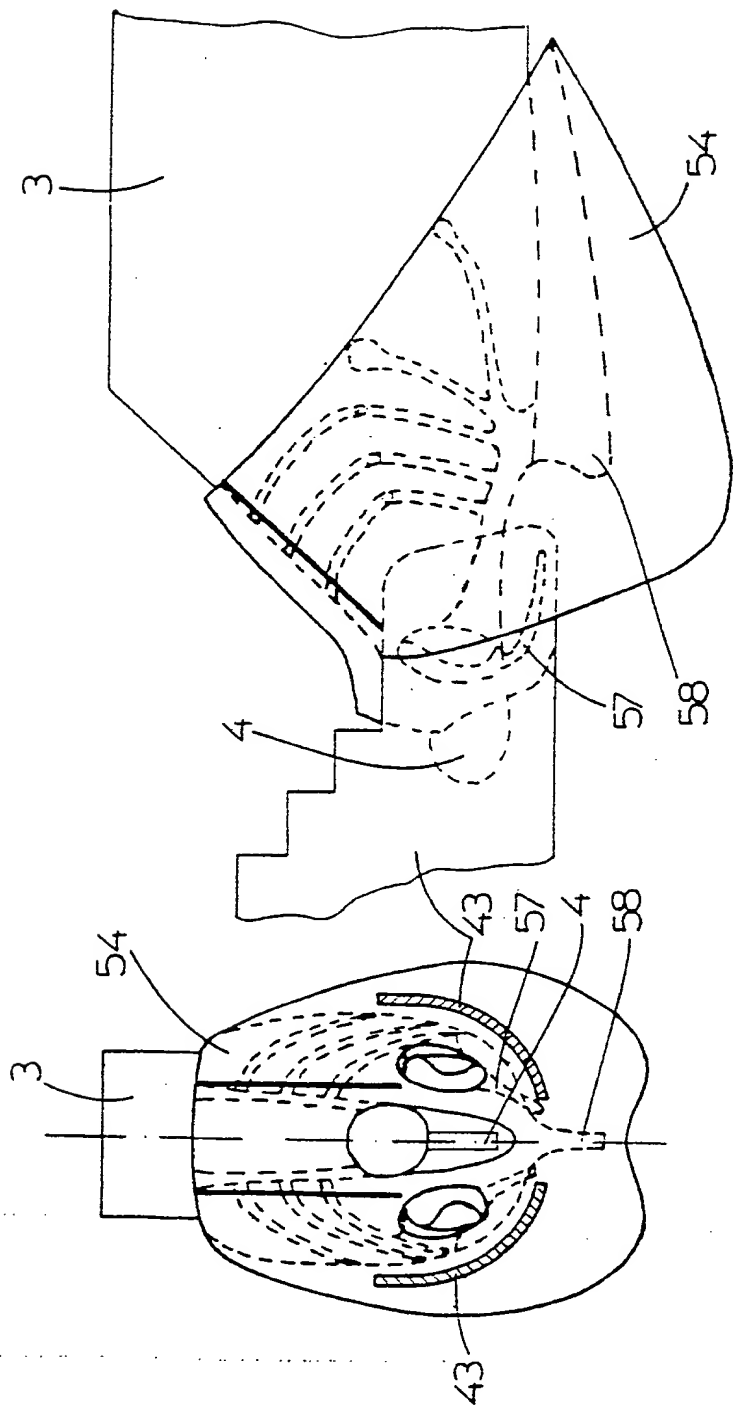


fig.14

fig.13

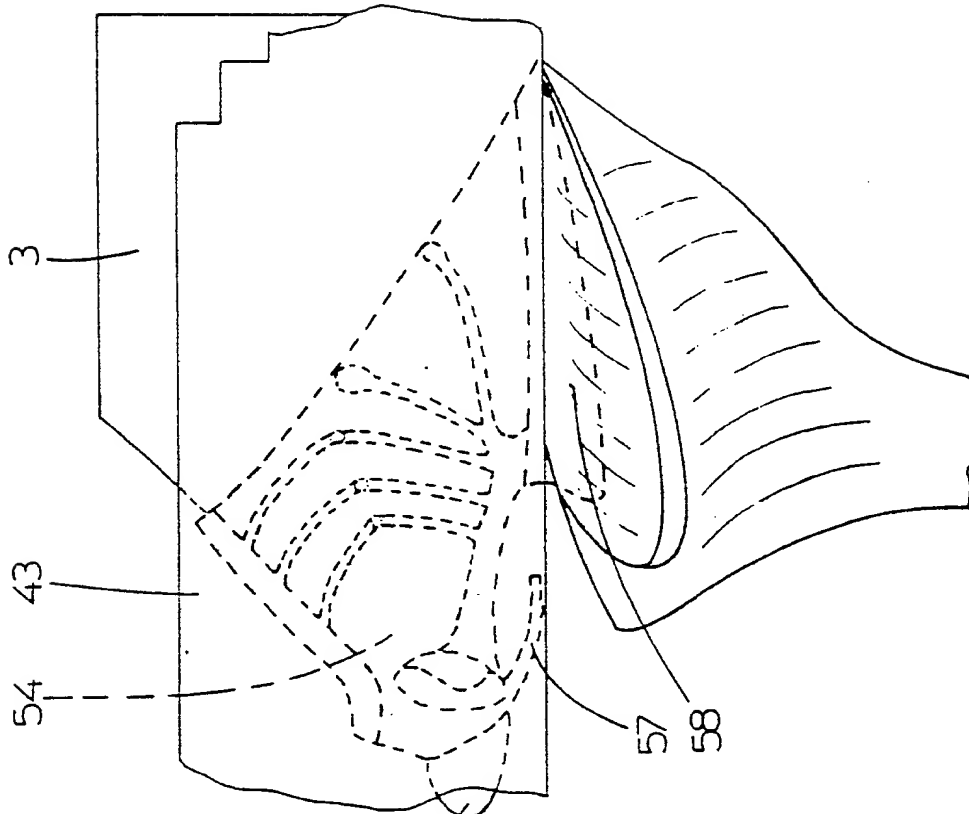


fig.16

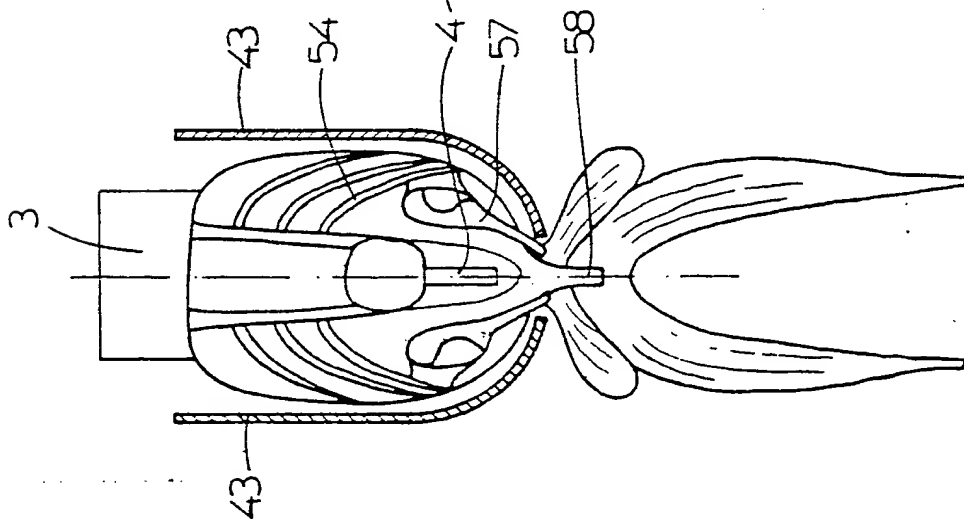


fig.15

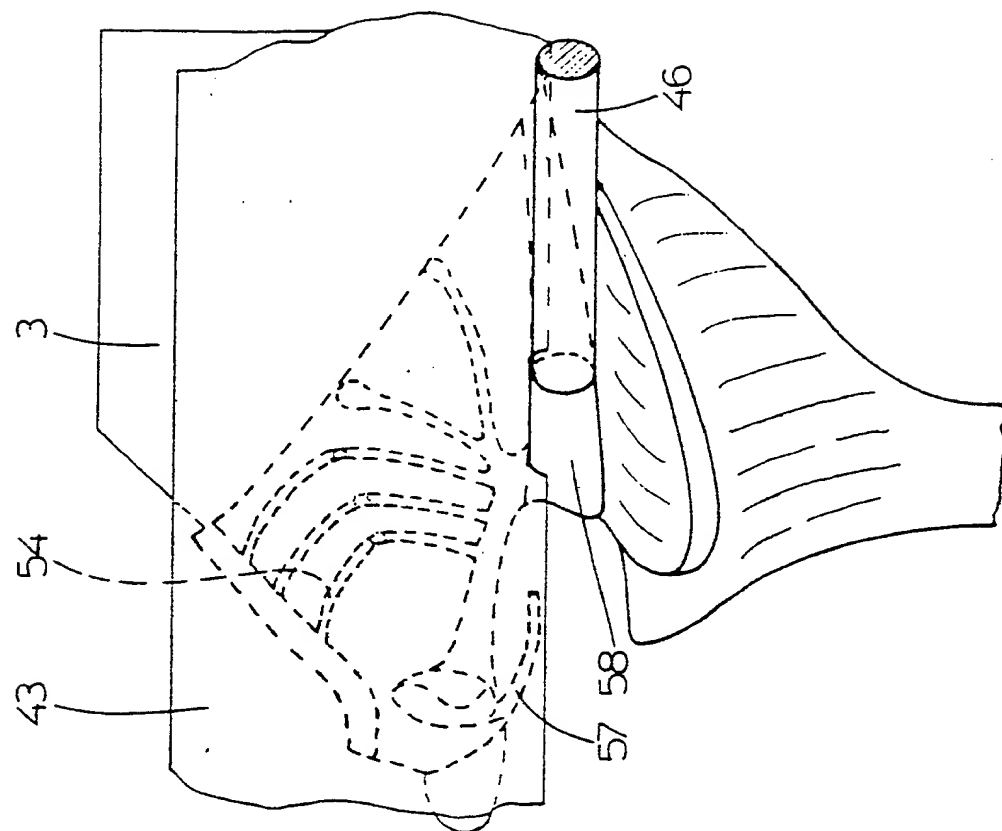


fig.18

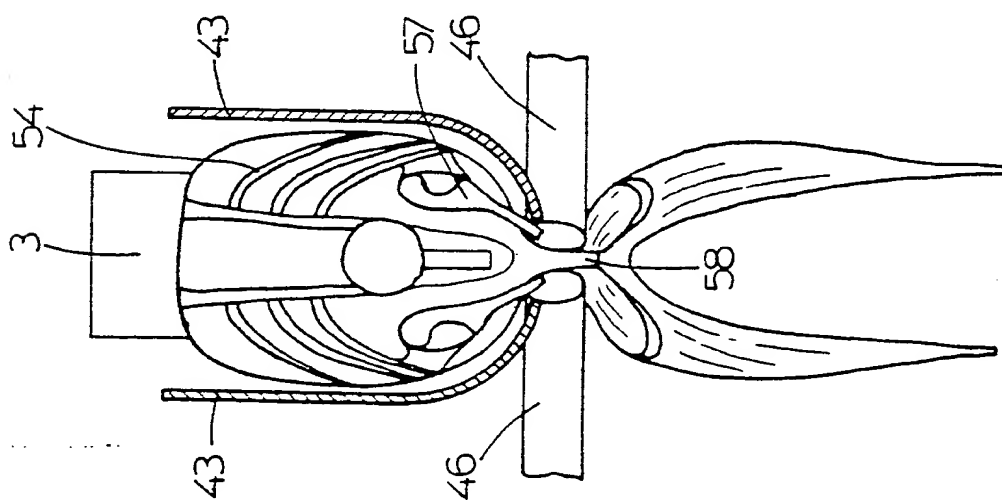


fig.17

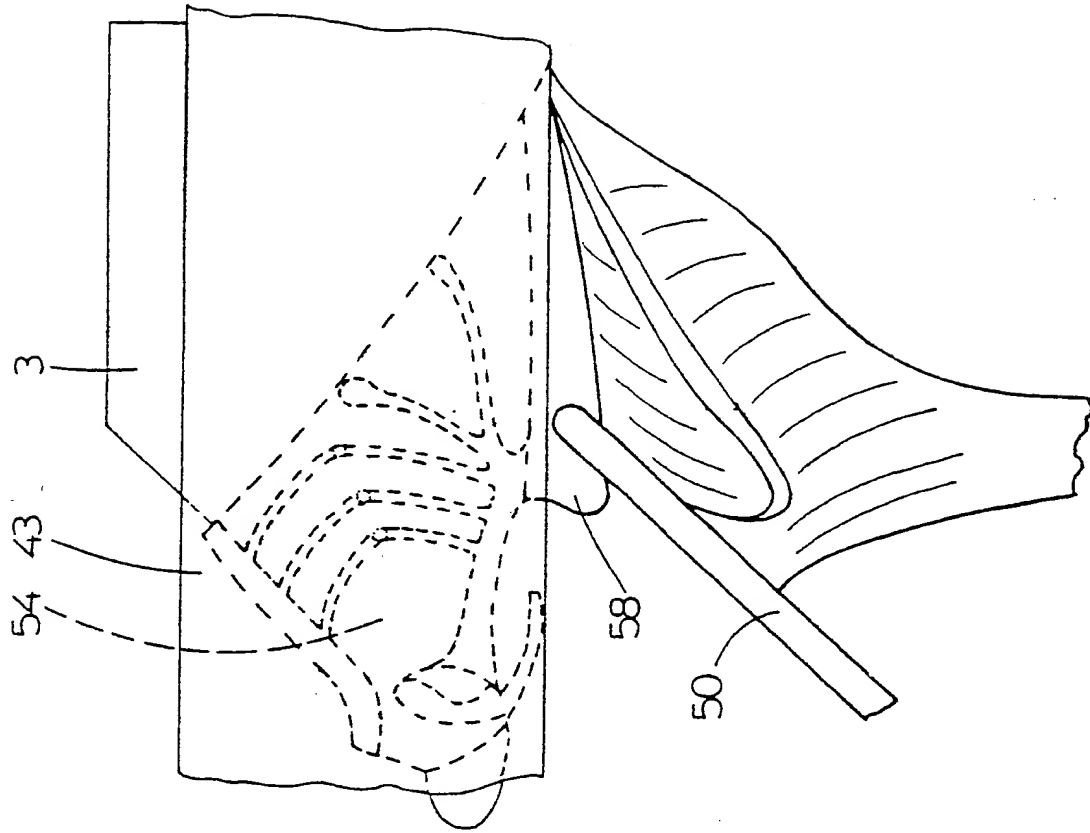


fig.20

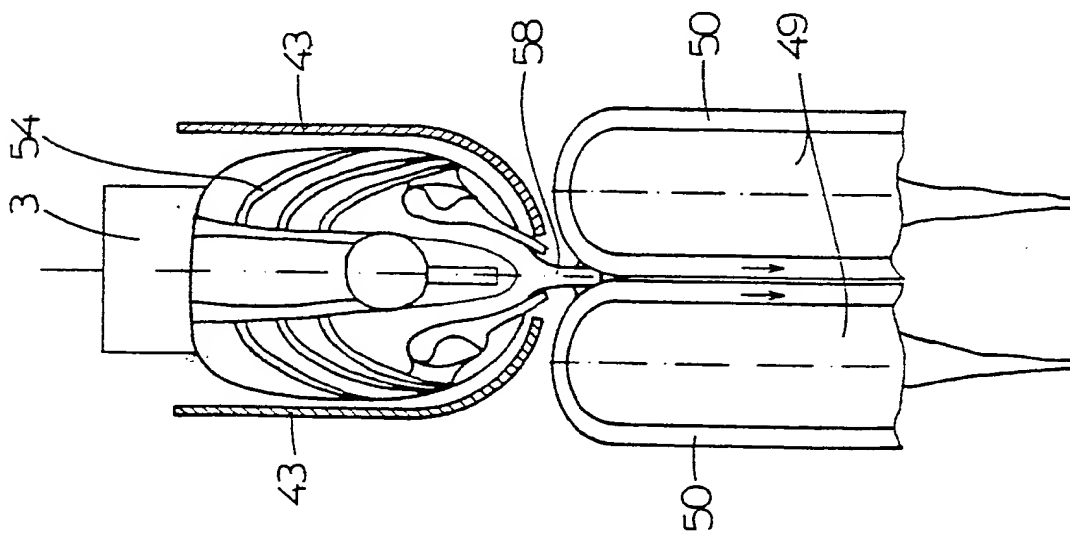


fig.19

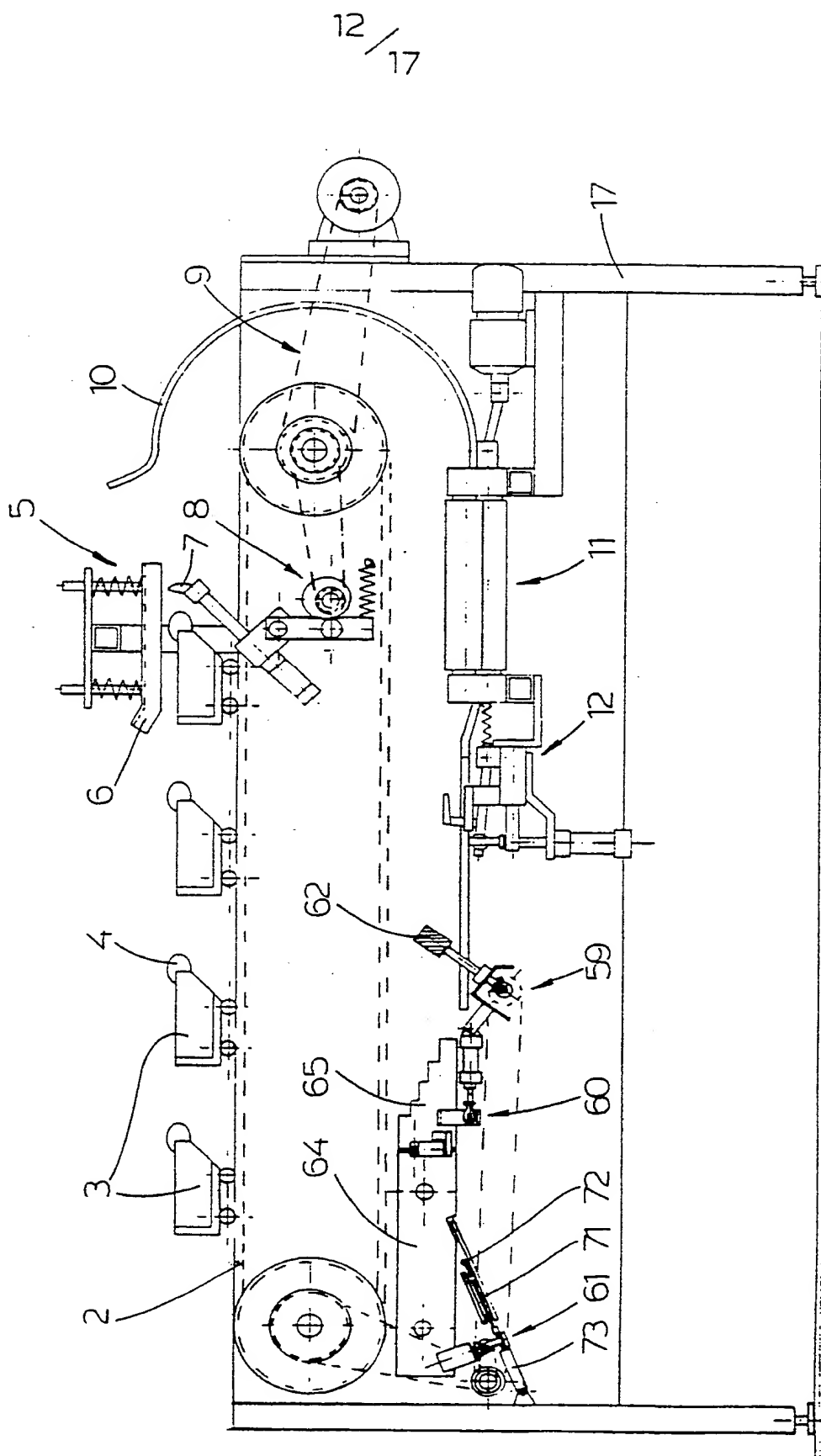
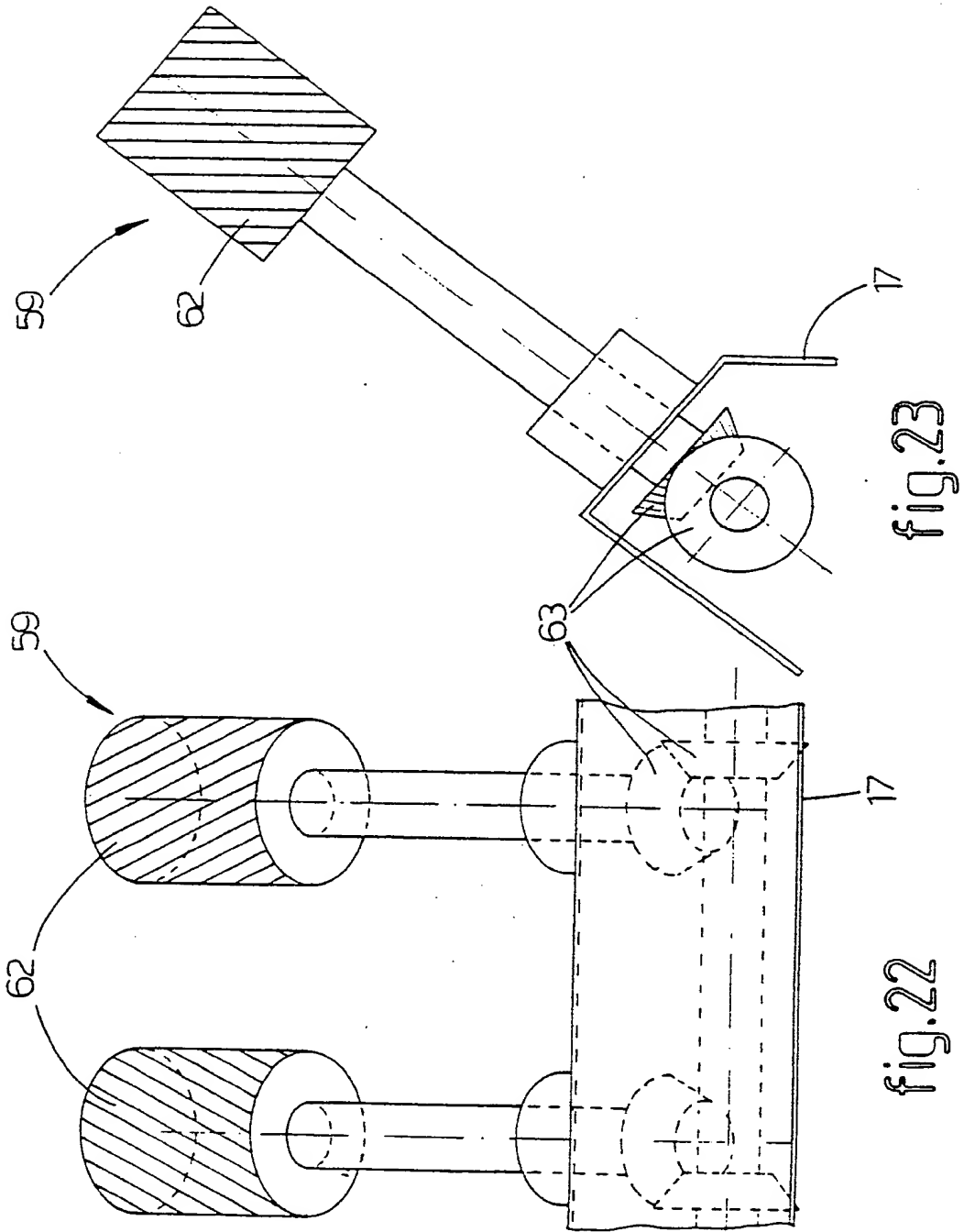


fig.21

13 / 17



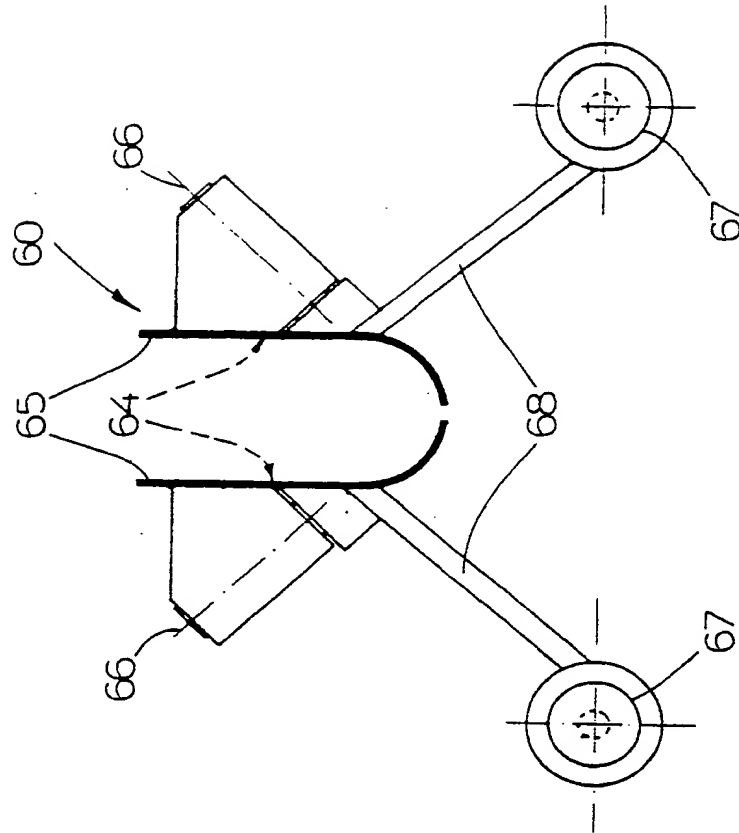


fig.25

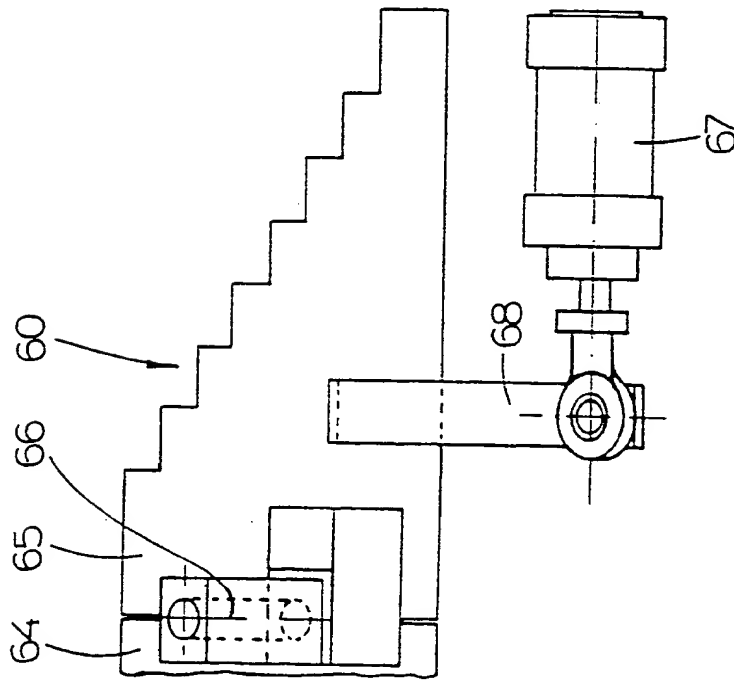


fig.24

15 / 17

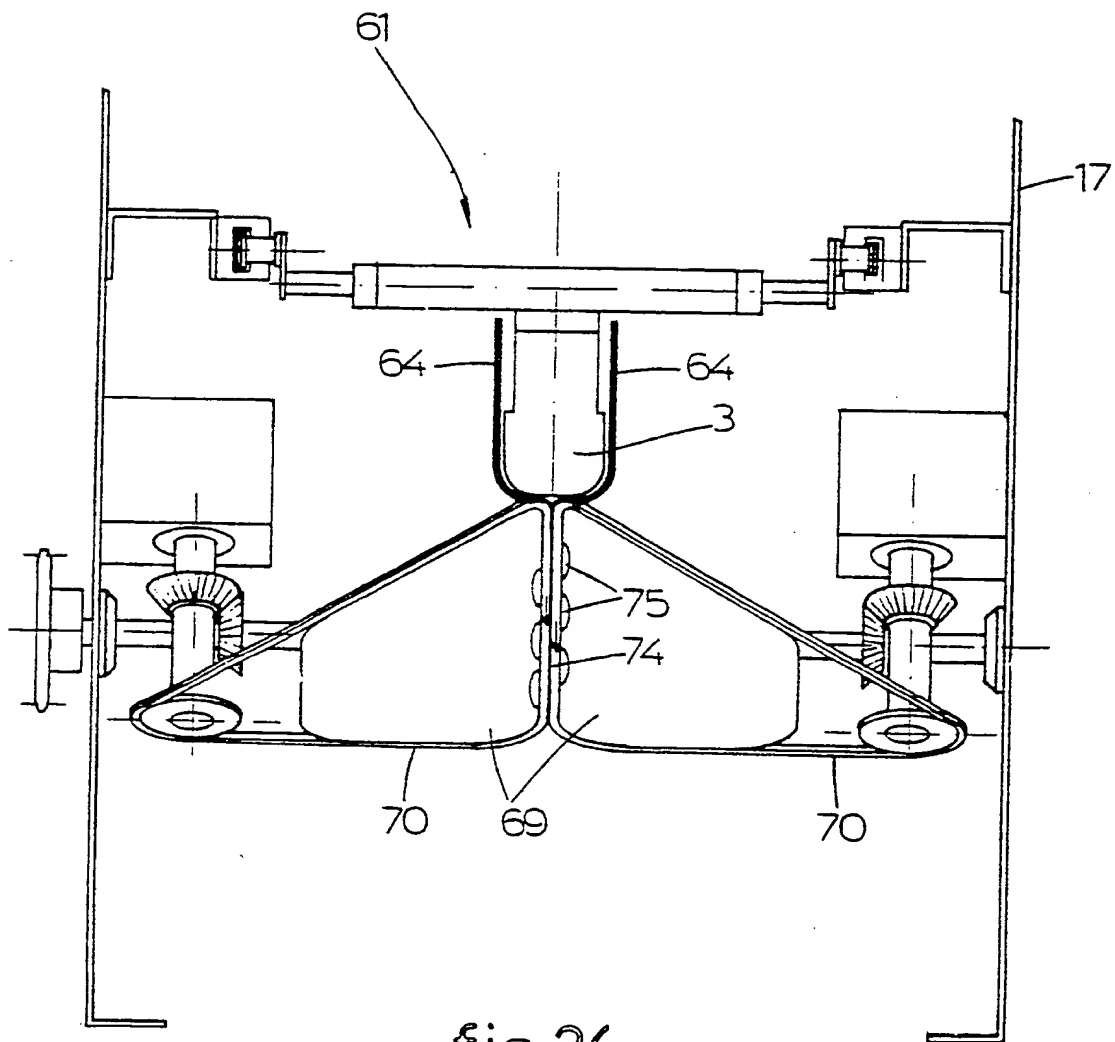


fig.26

16 / 17

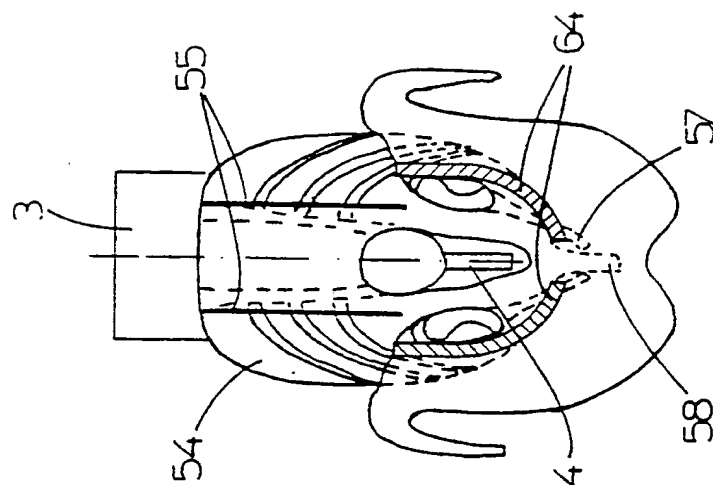


fig.28

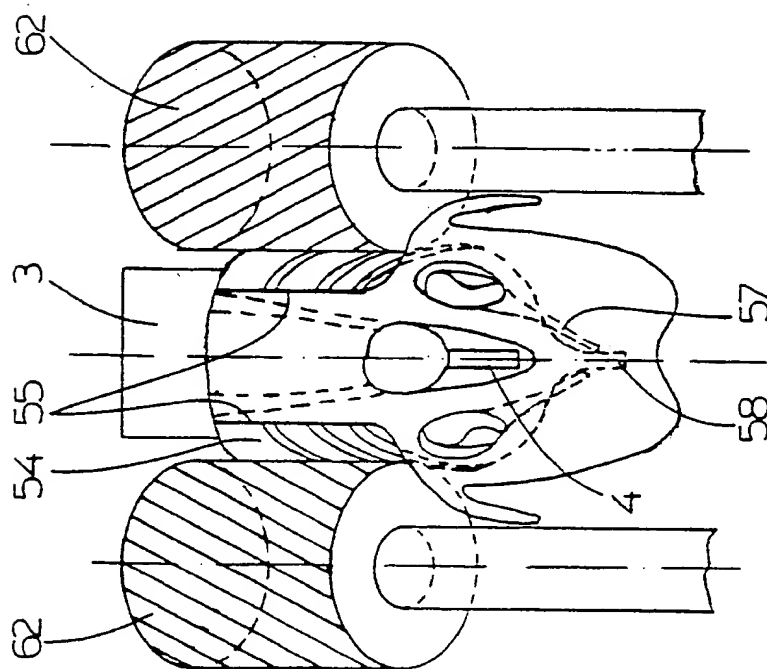


fig.27

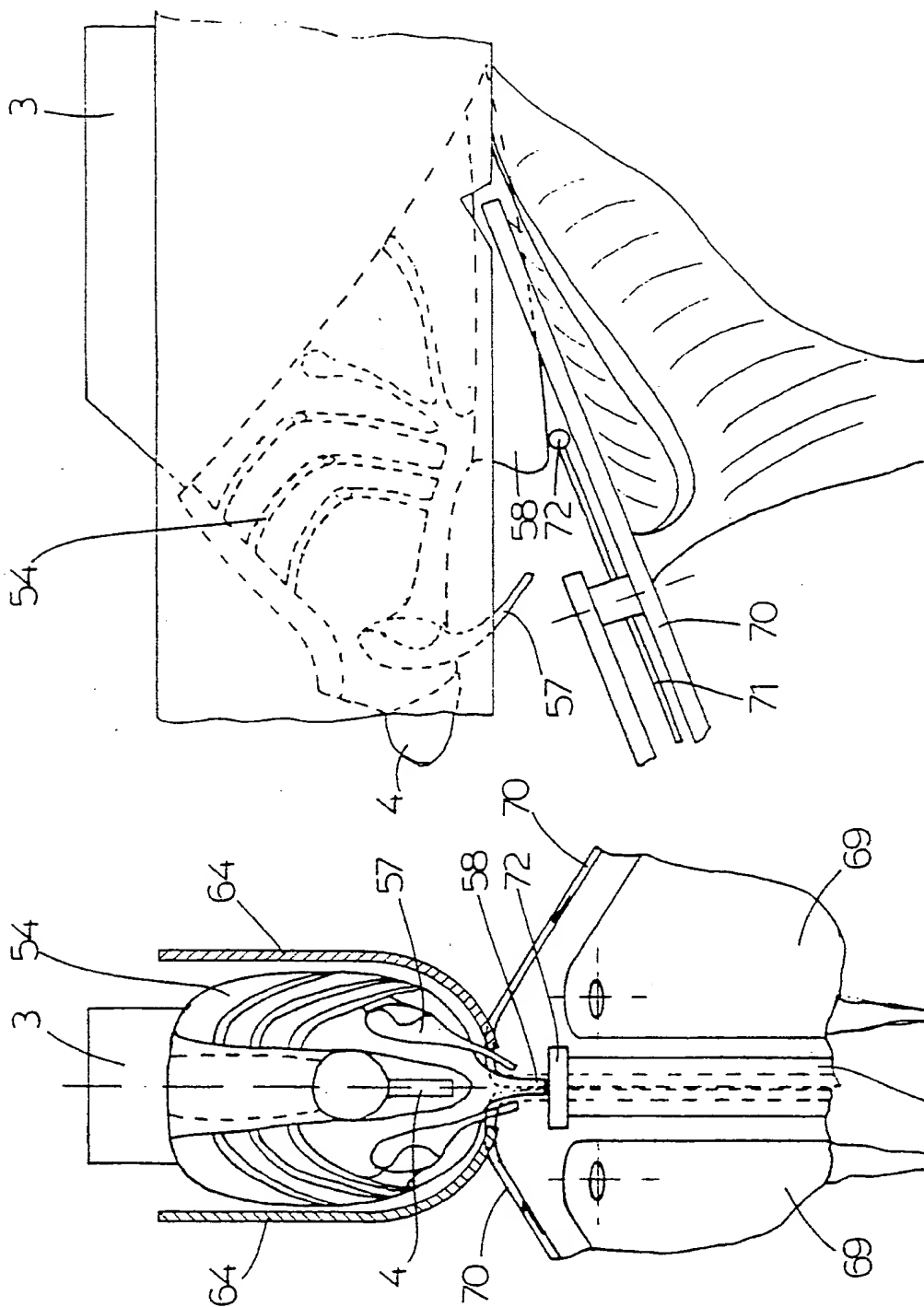


fig.30

fig.29



European Patent
Office

EUROPEAN SEARCH REPORT

0 168 865

EP 85 20 0987

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 4)
P, A	EP-A-0 118 963 (STORK) * Claims 1, 11; figures 1, 2 *	1, 8, 23, 24	A 22 C 21/00
A	DE-A-2 110 080 (NÖLKE)		
A	US-A-4 373 232 (HARDING)		
A	US-A-4 102 014 (MARTIN)		
A	US-A-3 930 282 (MARTIN)		
A	US-A-3 104 418 (SEGUR)		
			TECHNICAL FIELDS SEARCHED (Int. Cl. 4)
			A 22 C
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 08-10-1985	Examiner DE LAMEILLIEURE D.
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	

EPO Form 1503 03/82